

# Painting - Specification

## 2-Components-System

**Painting-System:**

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- Pfeiffer standard painting
- Colour: Black, RAL 9005

- a) Surface preparation:      • Sandblasted
- b) Primer:                              • 2C-Epoxy zincphosphate,  
                                                    • Colour: pebble-grey, RAL 7032  
                                                    • Layer thickness: min. 50µm
- c) Surface layer:                      • 2C-PUR-Varnish  
                                                    • Colour: Black, RAL 9005  
                                                    • Layer thickness: min. 50µm

**Note:**                      The indicated layer thicknesses are drier film thicknesses.  
                                            The varnish has an infusibility of 220°C